



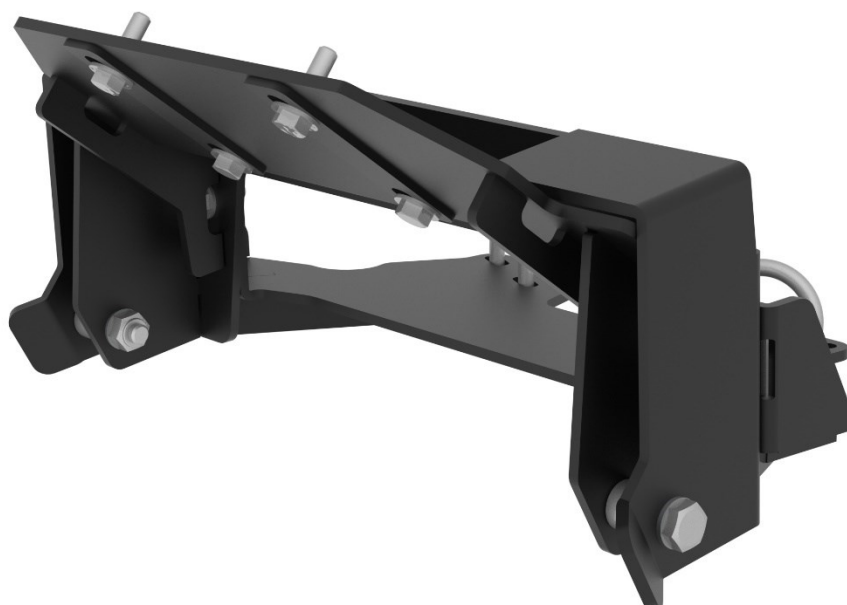
FRONT MOUNT ADAPTER

CFMOTO

CForce 625

Code 03.11400

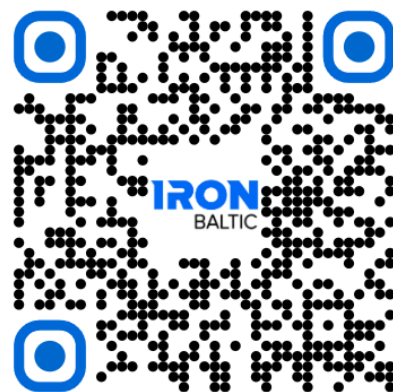
Version Rev02 (24082026)



Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

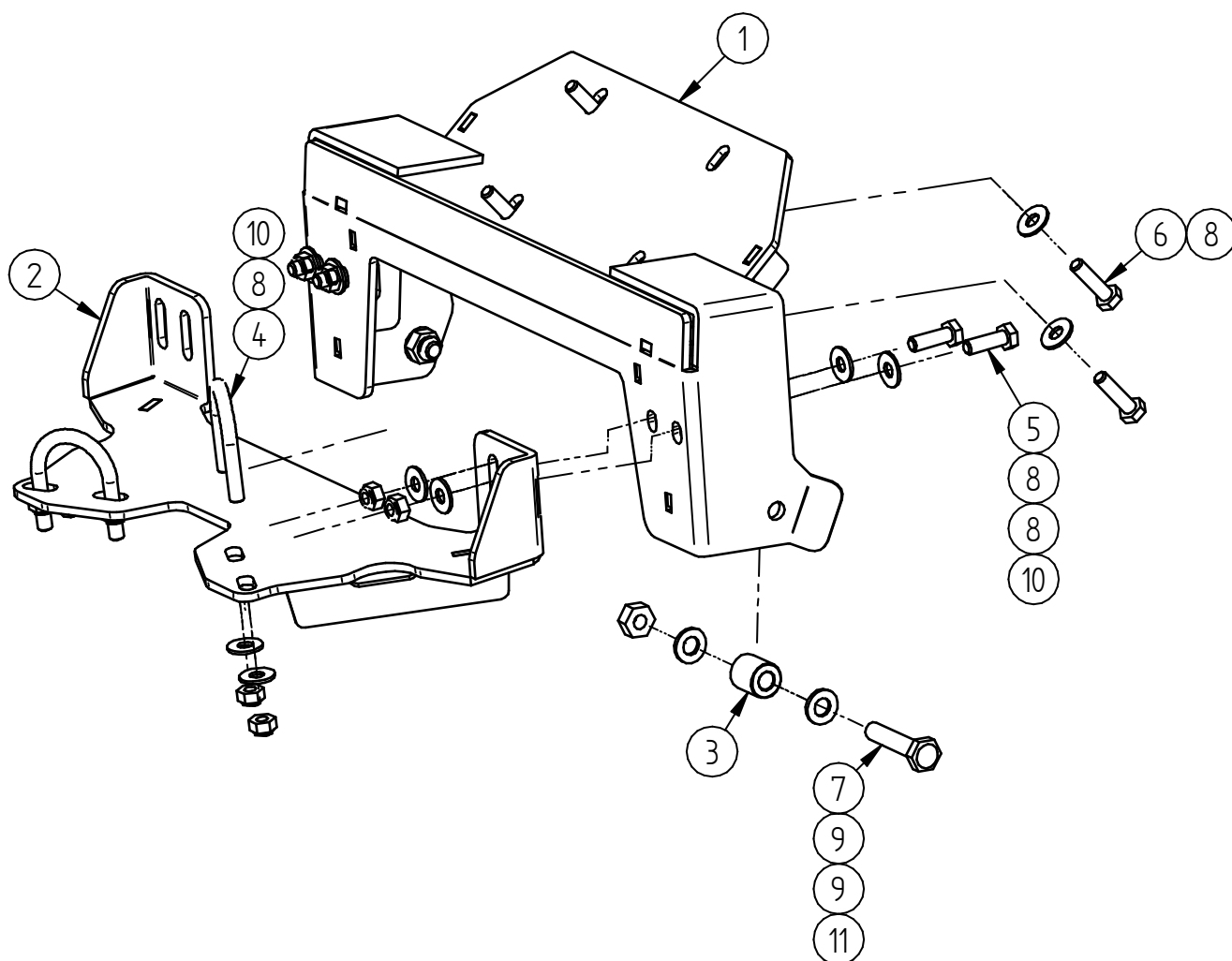
DOWNLOAD MULTILINGUAL
USER MANUAL



code.ironbaltic.com/u/OhdhN2UF

SPECIFICATION

Pos.	Description	Code	Amount
1	Adapter	03.11401K	1
2	Bottom support	03.11410K	1
3	Bush	03.5906	2
4	U-bolt M8x38	OT.05.01.030	2
5	Bolt M8x25 DIN933	OT.02.02.190	4
6	Bolt M8x30 DIN933	OT.02.02.200	4
7	Bolt M10x50 DIN933	OT.02.02.340	2
8	Washer Ø8/20 SFS3738	OT.04.03.030	16
9	Washer Ø10 DIN125	OT.04.01.040	4
10	Nyloc nut M8 DIN985	OT.03.02.040	8
11	Nyloc nut M10 DIN985	OT.03.02.050	2





NB!

We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.



NB!

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

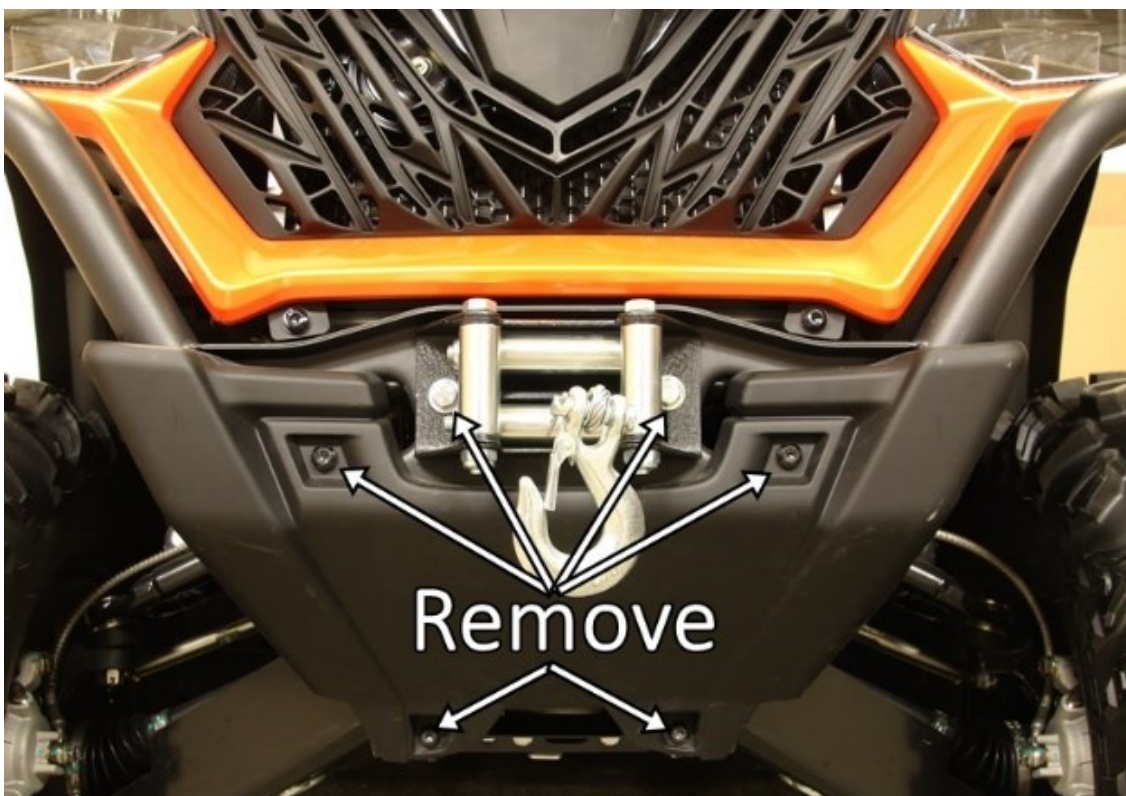
Thread size	Strength class		
	4.8	8.8 (default)	10.9
	Tightening torque (Nm)		
M6	5,5	10	15
M8	13	25	35
M10	25	50	75
M12	45	85	130
M16	115	215	315

If not specified otherwise, use the torque values from the table above.

FITTING INSTRUCTIONS

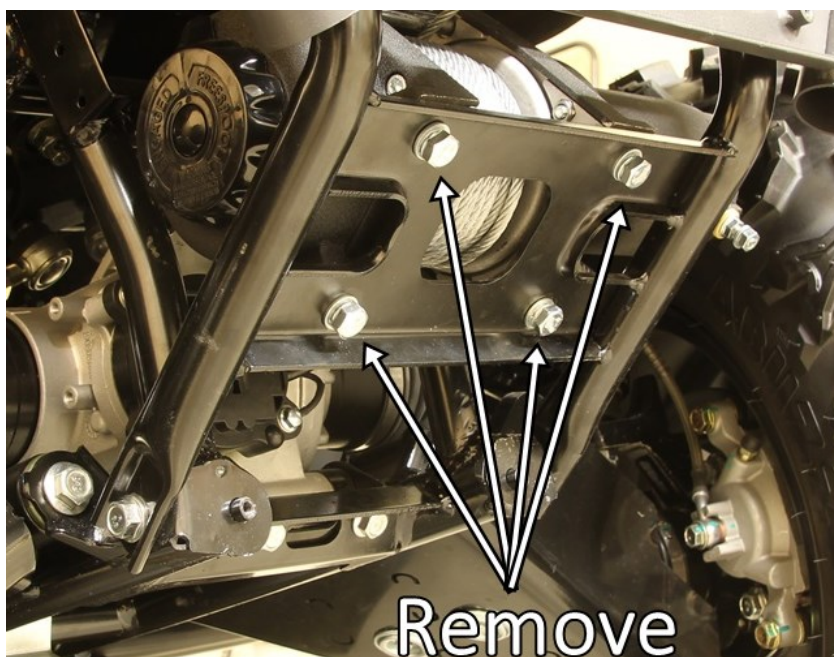
Step 1

Remove protective plastic in front of the ATV and winch fairlead.



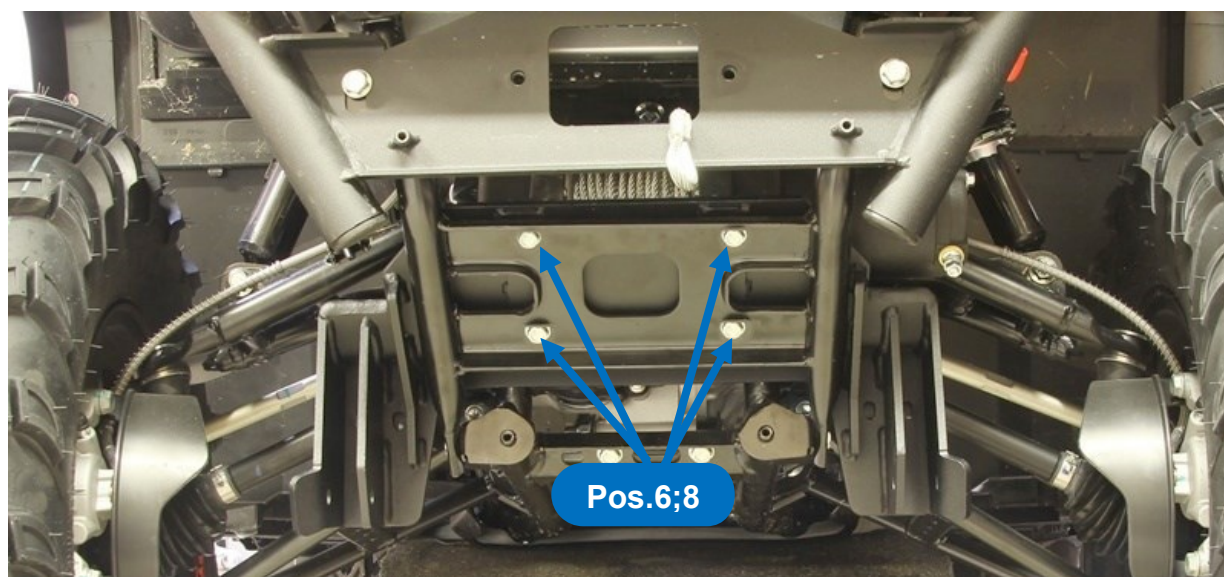
Step 2

Disconnect winch cables and remove the winch.



Step 3

Place the adapter (Pos.1) behind the front bumper, then reinstall the winch. Use M8x30 bolts (Pos.6) and Ø8/20 washers (Pos.8).
Do not tighten bolts!



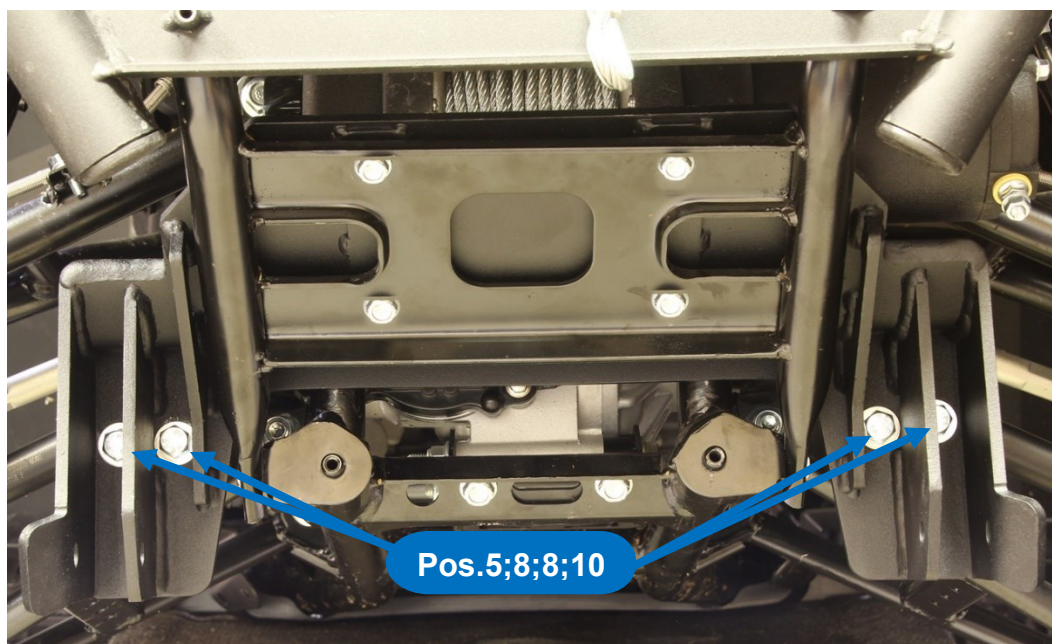
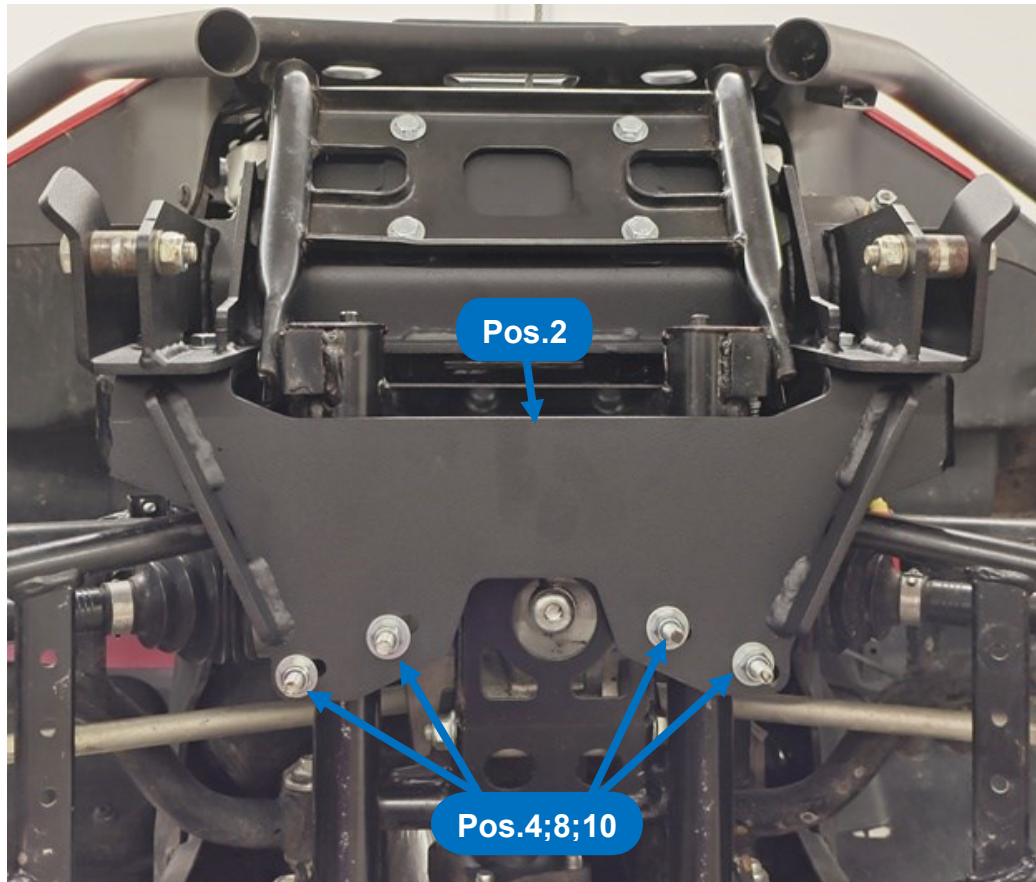
Step 4

Place the bottom support inplace. For fastening use M8x25 bolts (Pos.5), M8x38 U-bolts (Pos.4) Ø8/20 mm washers (Pos.8) and M8 nyloc nuts (Pos.10).

Tighten winch bolts first and then all the rest!

If needed cut the U-bolts shorter but leave 4-5mm of threaded part over the nut!

NB! If fitting adapter with Iron Baltic skid plate, then bottom support goes under the skid plate!



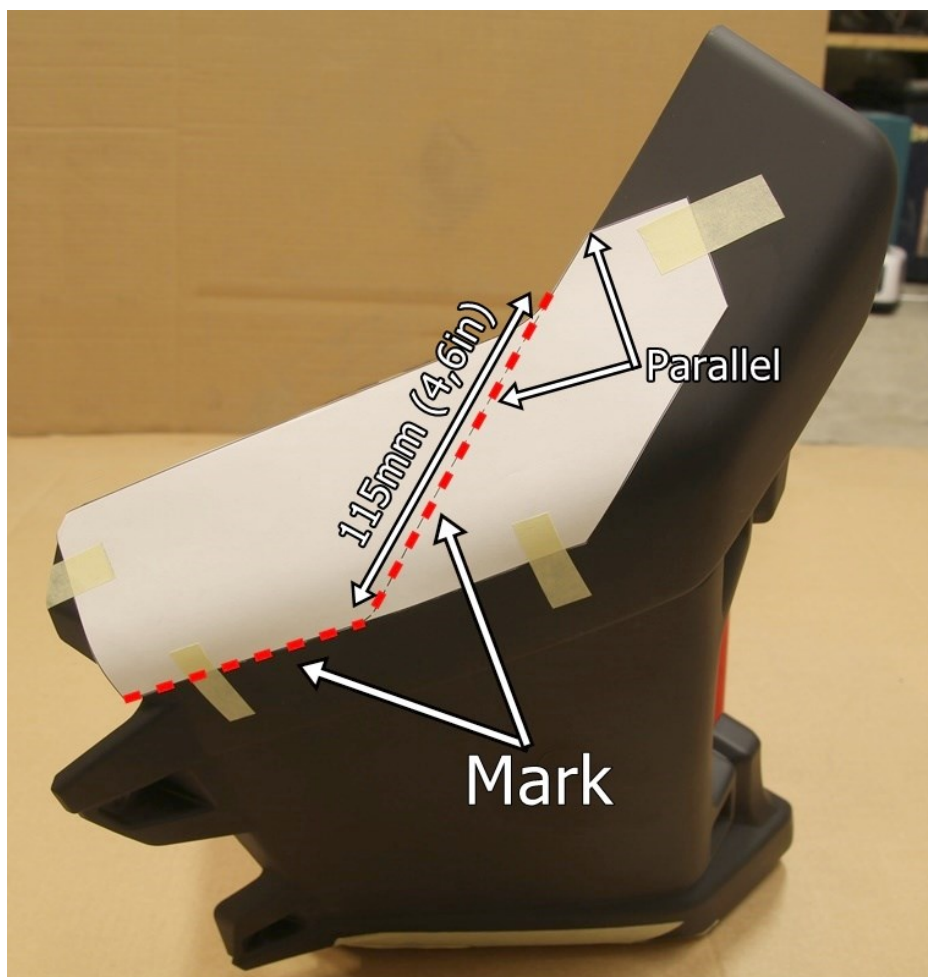
Step 5

Install bushes (Pos.3) to adapter. For fastening use M10x50 bolts (Pos.7), Ø10 mm washers (Pos.9) and M10 nyloc nuts (Pos.11).



Step 6

When installing with **CFMOTO original** front protection plastic, make cut-outs to the plastic. Mark and cut out as shown below (both sides). You can download cutout template from: <http://code.ironbaltic.com/u/OhdhN2UF> When installing with Iron Baltic skid plate, then no cutting is needed.





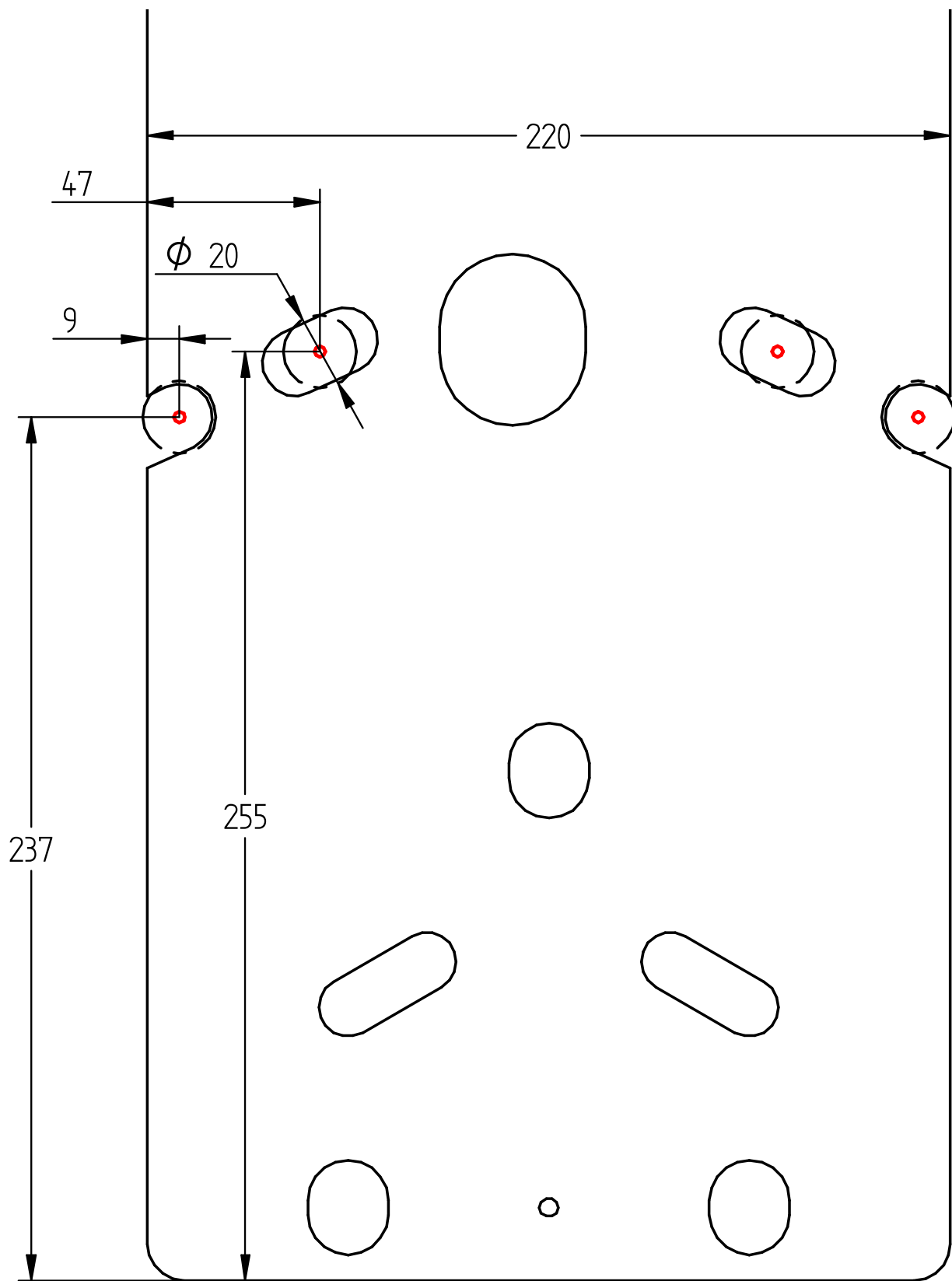
Step 7

Reinstall front plastic and winch fairlead.
NB! With IronBaltic skid plate, original front plastic is not reinstalled!



Samm 8

If your Iron Baltic skid plate front part is missing cutouts for adapter mounting U-bolts, then make cutouts/holes according to the drawing below.
We recommend making at least 20mm holes to indicated positions (red dots).



IRON BALTIC

IRON BALTIC OÜ
Joa tee 17
Vääna 76903
Estonia / Europe

+372 6 533 711
sales@ironbaltic.com

www.ironbaltic.com
www.facebook.com/ironbaltic
www.youtube.com/user/ironbalticLtd

